

FIG.5

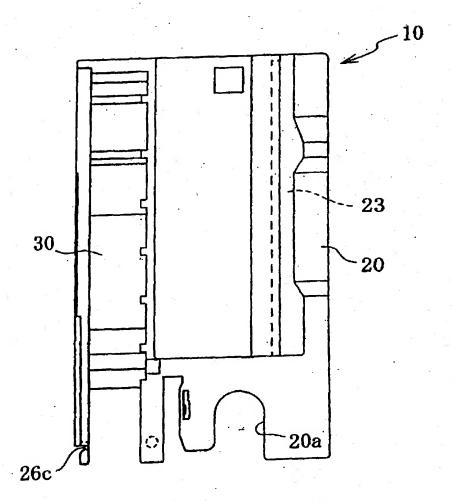


FIG.6

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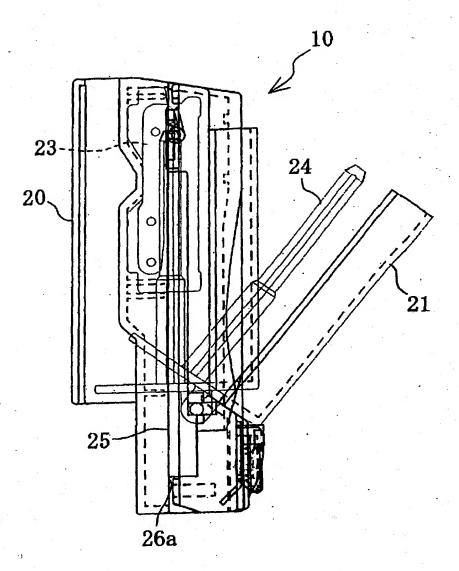


FIG.7

The second secon

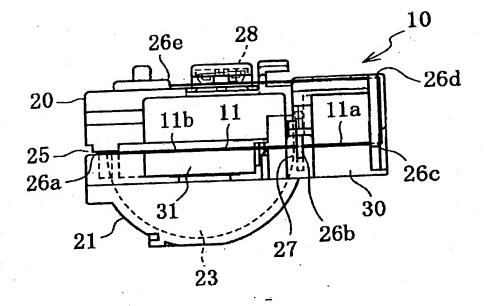


FIG.8

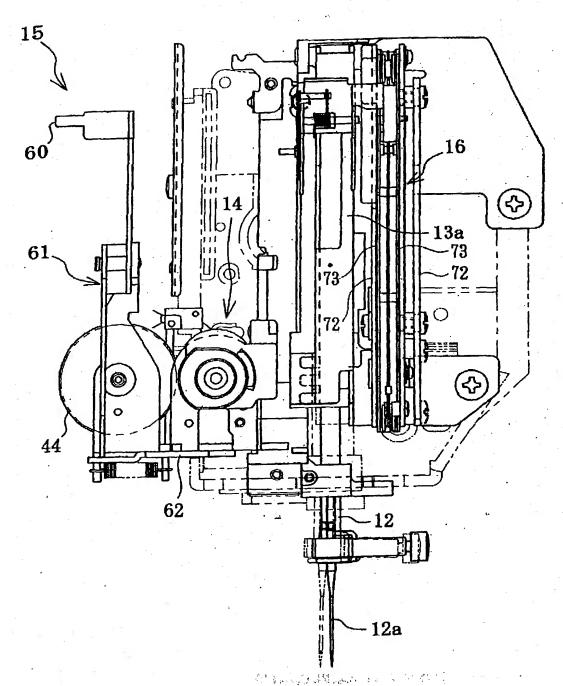


FIG.9

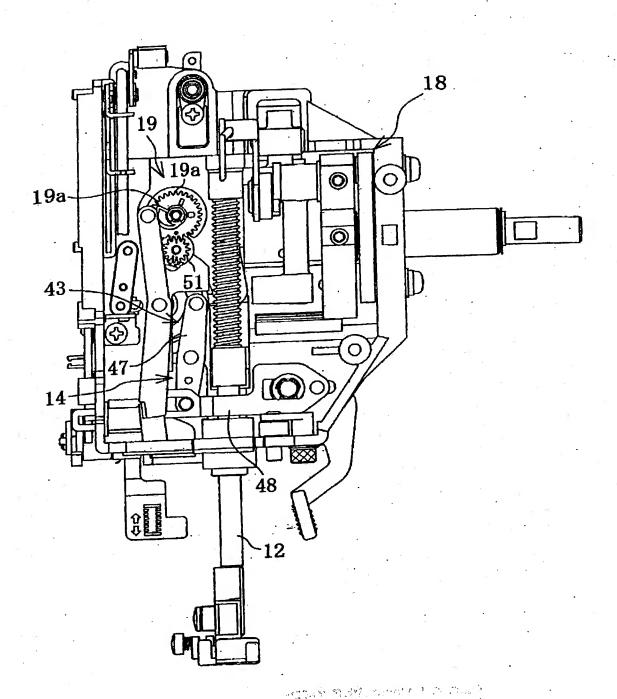


FIG.10

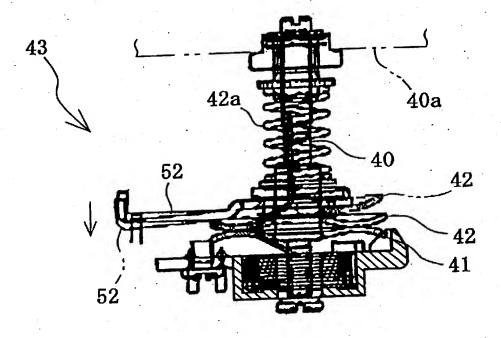
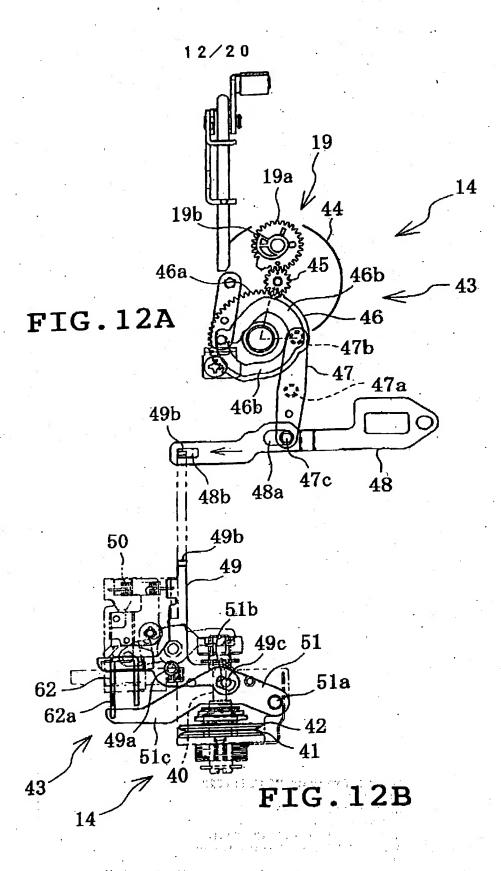
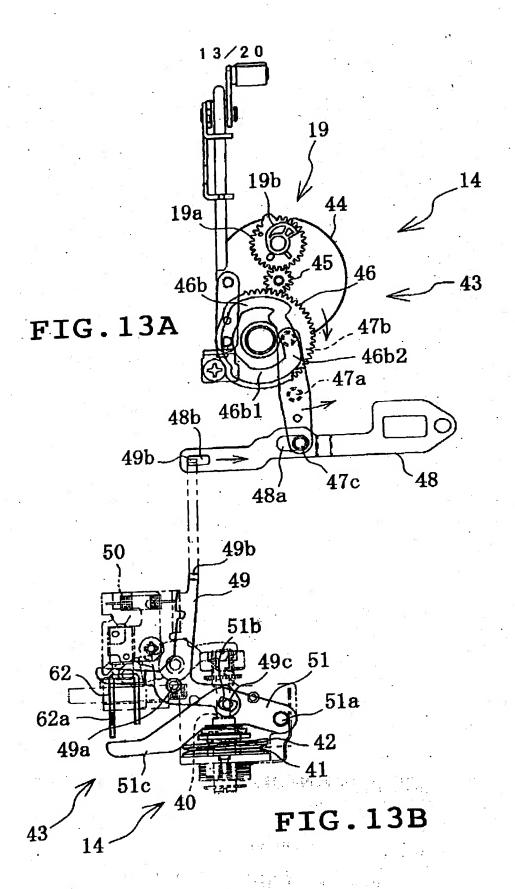
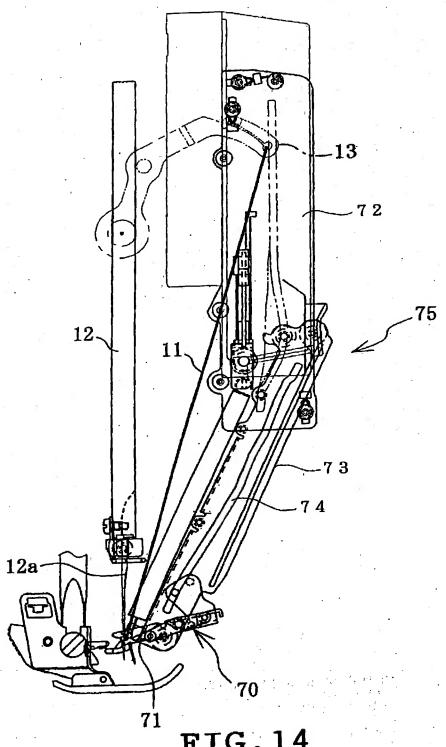


FIG.11







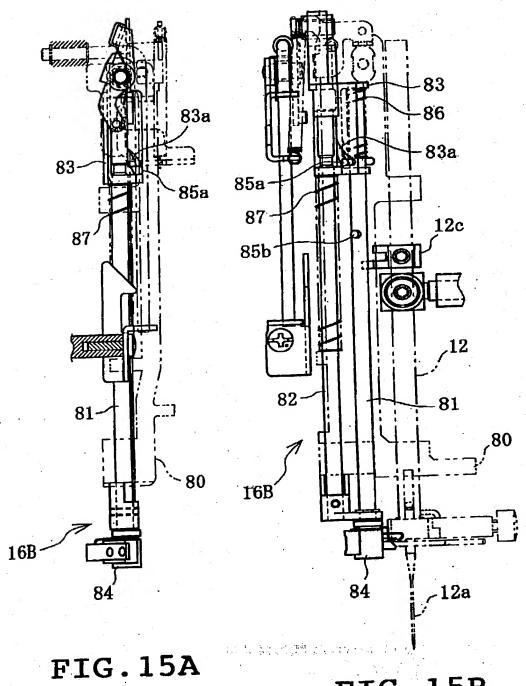
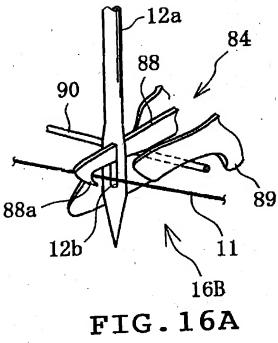


FIG.15B



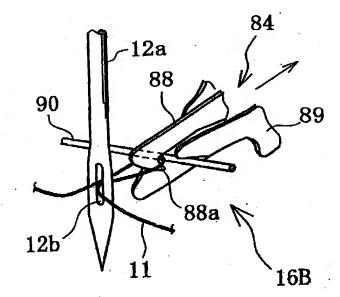


FIG.16B

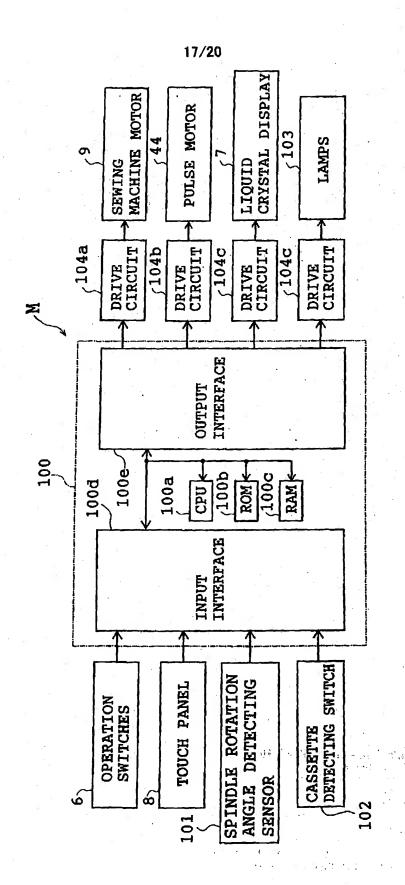


FIG. 1

70b

SEWING MACHINE CONTROL PROGRAM

- SEWING PROGRAM
- CASSETTE ATTACHMENT/DETACHMENT CONTROL PROGRAM
 - THREAD TENSION CONTROL PROGRAM
 - NEEDLE BAR POSITION CONTROL PROGRAM

DISPLAY CONTROL PROGRAM

FIG.18

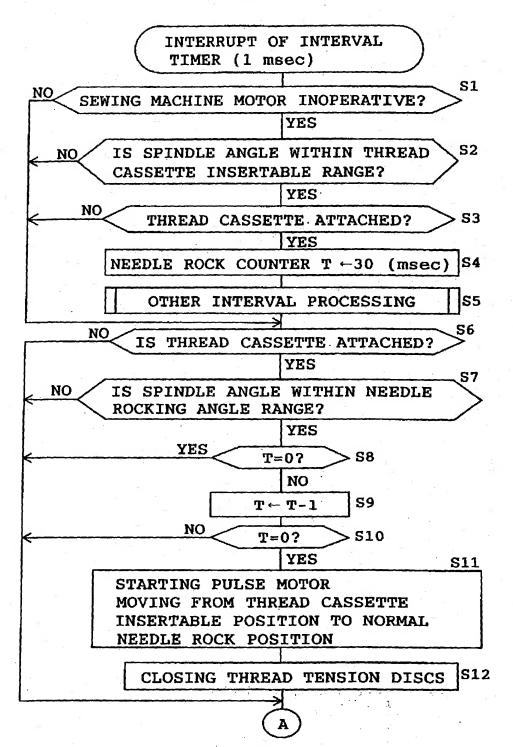


FIG. 19

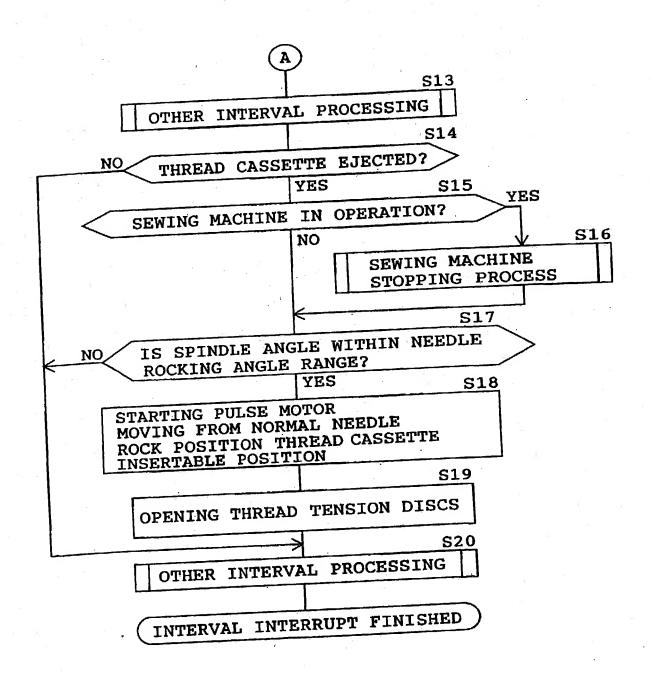


FIG. 20